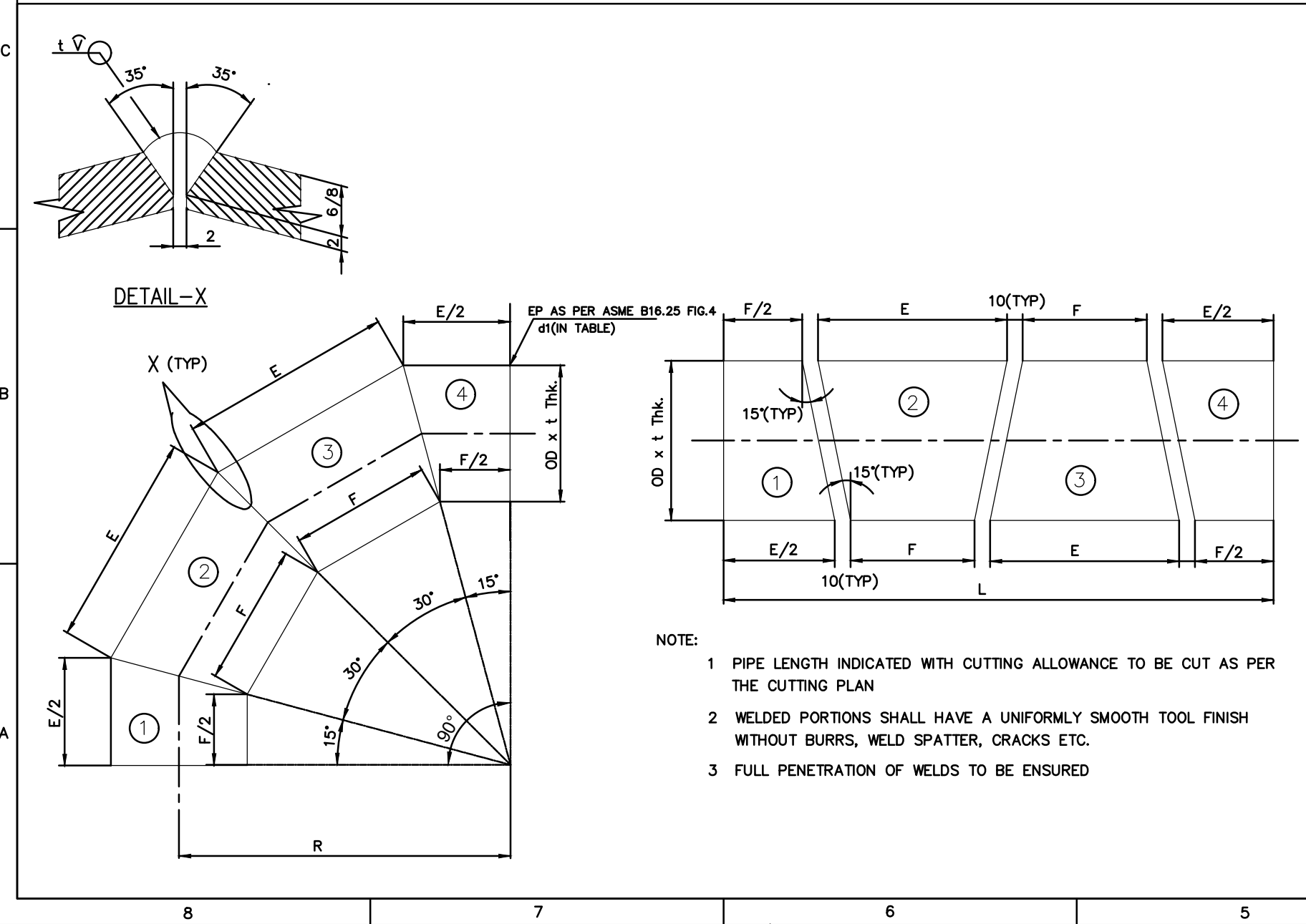
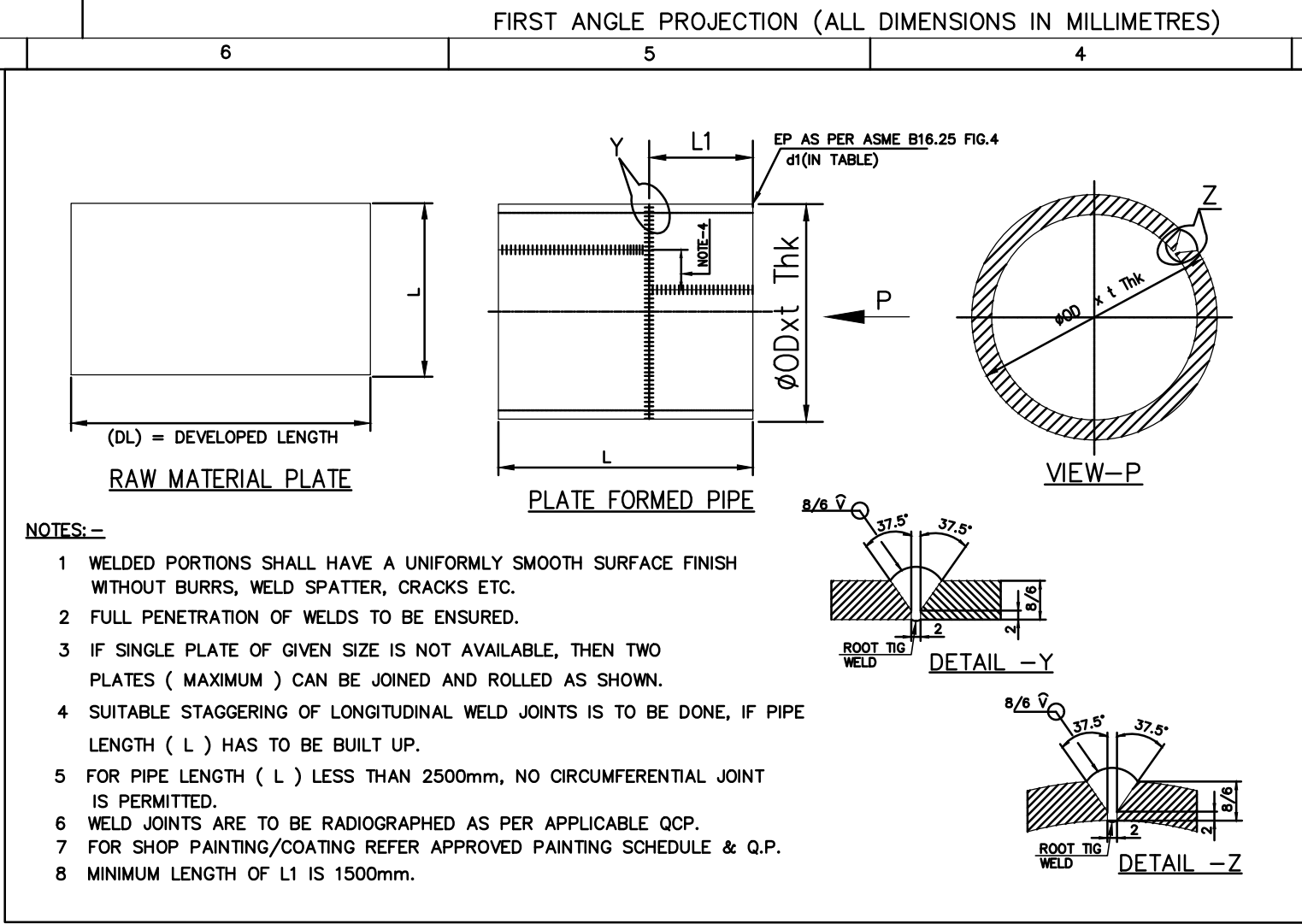


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DRAWING No. 2-80-655-16054								
VAR. NO	ODXT (MM)	BEND RADIUS (MM)	E (MM)	F (MM)	L (MM)	DL (MM)	d1 (MM)	
01	457X6	690	492	247	1139	1415	445	
02	508X6	760	543	271	1251	1575	496	
03	610X6	910	651	324	1493	1896	598	
04	711X6	1070	764	383	1751	2213	699	
05	813X8	1220	872	436	1992	2527	797	
06	914X8	1370	979	489	2232	2844	898	
07	1020X8	1520	1088	541	2474	3177	1004	
08	1120X8	1680	1200	600	2730	3491	1104	
09	1220X8	1830	1308	654	2973	3806	1204	
10	1320X8	1980	1415	707	3213	4120	1304	
11	1420X8	2130	1522	761	3455	4434	1404	
12	1520X8	2290	1634	820	3711	4748	1504	
13	1620X8	2440	1742	874	3954	5062	1604	
14	1720X8	2590	1849	927	4194	5376	1704	
15	1820X8	2740	1956	981	4436	5691	1804	
16	1920X8	2900	2069	1040	4694	6005	1904	
17	2020X8	3050	2176	1093	4934	6319	2004	
18	2120X8	3200	2283	1147	5175	6633	2104	



2120X8	18	PLATE 8 x 5175 x 6633	2-80-655-16054	----	SA387 GR.11 CL2	2143	162
2020X8	17	PLATE 8 x 4934 x 6319	2-80-655-16054	----	SA387 GR.11 CL2	1946	070
1920X8	16	PLATE 8 x 4694 x 6005	2-80-655-16054	----	SA387 GR.11 CL2	1758	859
1820X8	15	PLATE 8 x 4436 x 5691	2-80-655-16054	----	SA387 GR.11 CL2	1574	681
1720X8	14	PLATE 8 x 4194 x 5376	2-80-655-16054	----	SA387 GR.11 CL2	1405	819
1620X8	13	PLATE 8 x 3954 x 5062	2-80-655-16054	----	SA387 GR.11 CL2	1247	414
1520X8	12	PLATE 8 x 3711 x 4748	2-80-655-16054	----	SA387 GR.11 CL2	1098	579
1420X8	11	PLATE 8 x 3455 x 4434	2-80-655-16054	----	SA387 GR.11 CL2	953	709
1320X8	10	PLATE 8 x 3213 x 4120	2-80-655-16054	----	SA387 GR.11 CL2	823	556
1220X8	09	PLATE 8 x 2973 x 3806	2-80-655-16054	----	SA387 GR.11 CL2	703	426
1120X8	08	PLATE 8 x 2730 x 3491	2-80-655-16054	----	SA387 GR.11 CL2	591	933
1020X8	07	PLATE 8 x 2474 x 3177	2-80-655-16054	----	SA387 GR.11 CL2	487	616
914X8	06	PLATE 8 x 2232 x 2844	2-80-655-16054	----	SA387 GR.11 CL2	393	284
813X8	05	PLATE 8 x 1992 x 2527	2-80-655-16054	----	SA387 GR.11 CL2	311	360
711X6	04	PLATE 6 x 1751 x 2213	2-80-655-16054	----	SA387 GR.11 CL2	179	383
610X6	03	PLATE 6 x 1493 x 1896	2-80-655-16054	----	SA387 GR.11 CL2	130	648
508X6	02	PLATE 6 x 1251 x 1575	2-80-655-16054	----	SA387 GR.11 CL2	90	576
457X6	01	PLATE 6 x 1139 x 1415	2-80-655-16054	----	SA387 GR.11 CL2	73	910
OD x T	VAR NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	UNIT WT. QTY.	

CUSTOMER		INDIAN OIL CORPORATION LIMITED (HALDIA)				BHEL		
CONSULTANT		ENGINEERS INDIA LIMITED (EIL) NEW DELHI				CUSTOMER NO: 7419		
NAME OF PROJECT		BS-VI, HALDIA						
		BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017		DRN	M.P.K	SIGN	DATE	NO OF
				CHD	TRINADH	-sd-	05.02.19	ITEMS
				APPD	C.SARAVANAN	-sd-	05.02.19	
DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG			ITEM No.	
CODE	C/M/F							
TITLE			CARD CODE	DRAWING No.			REV	
90DEG MITRE BEND R=1.5D (AS)			U 01	2-80-655-16054			00	